



## Comparative analysis of analytical method development and its validation for the simultaneous estimation of Bilastine and Montelukast Sodium in bulk and its tablet formulation by planar chromatography

Seema Gosavi<sup>1\*</sup>, Aditi Kulkarni<sup>2</sup>, Sarita Pawar<sup>1</sup>, Suchita Dhamane<sup>3</sup>, Prasad Gorde<sup>1</sup>, Girija Bhavar<sup>4</sup> and Kajal Shirapure<sup>5</sup>



<sup>1</sup>Department of Pharmaceutical Chemistry, Sanjivani College of Pharmaceutical Education and Research, Kopergaon, Affiliated to Savitribai Phule Pune University, Pune, Maharashtra, India; <sup>2</sup>Department of Pharmacognosy, Smt. Kashibai Navale College of Pharmacy, Kondhwa (Bk), Affiliated to Savitribai Phule Pune University, Pune, Maharashtra, India; <sup>3</sup>Department of Pharmaceutics, JSPM's Jayawatrao Sawant College of Pharmacy & Research, Hadapsar, Savitribai Phule Pune University, Pune, Maharashtra, India; <sup>4</sup>Department of Pharmaceutical Chemistry, Shri Vile Parle Kelavani Mandal's Institute of Pharmacy, Dhule, Dr. Babasaheb Ambedkar Technological University, Lonere, Raigad, Maharashtra, India; <sup>5</sup>Department of Quality Assurance Techniques, Sanjivani College of Pharmaceutical Education and Research, Kopergaon, Affiliated to Savitribai Phule Pune University, Pune, Maharashtra, India

### E-mail/Orcid Id:

SG,  [seemagosavi@gmail.com](mailto:seemagosavi@gmail.com),  <https://orcid.org/0000-0003-3724-3324>; AK,  [aditirjoshi2@gmail.com](mailto:aditirjoshi2@gmail.com),  <https://orcid.org/0000-0003-4200-1987>;  
SP,  [gordesarita@gmail.com](mailto:gordesarita@gmail.com),  <https://orcid.org/0000-0001-5264-157X>; SD,  [spd.jscopr@gmail.com](mailto:spd.jscopr@gmail.com),  <https://orcid.org/0000-0002-5330-170X>;  
PG,  [gordeprasad@gmail.com](mailto:gordeprasad@gmail.com),  <https://orcid.org/0000-0001-6356-7918>; GB,  [girijabhavar@gmail.com](mailto:girijabhavar@gmail.com),  <https://orcid.org/0000-0001-5931-4109>;  
KS,  [shirapurekm2017@gmail.com](mailto:shirapurekm2017@gmail.com),  <https://orcid.org/0009-0002-0874-8251>

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**Abstract:** The development and validation of analytical methods are crucial in guaranteeing the precision, dependability, and excellence of pharmaceutical analysis. This research investigates the field of pharmaceutical chemistry by doing a comparative examination of analytical techniques for the simultaneous determination of Bilastine and Montelukast Sodium in both bulk and tablet forms. The selected method for this analysis is planar chromatography. The simplicity, specificity, precision, and accuracy of a high-performance liquid chromatography (HPTLC) approach were investigated for their use in the simultaneous estimation of the antihistaminic combination medication Bilastine and Montelukast Sodium in bulk and its pharmaceutical dose for the treatment of allergic rhinitis. Densitometric readings were taken at 254 nm after separating substances using ethyl acetate, toluene, methanol, and ammonia (7:0.5:1.5:0.5v/v/v/v) as mobile phase and precoated aluminium silica gel plates (60F254) as stationary phase. Bilastine and montelukast Sodium have R<sub>f</sub> values 0.2 (Bilastine) & 0.4 (Montelukast Sodium), which is considered an acceptable resolution. The International Conference on Harmonization's (ICH) requirements validated the processes for accuracy, linearity, precision, robustness, and system adaptability. Bilastine and Montelukast Sodium concentrations were determined without any disruption from the excipients. Both Bilastine and Montelukast Sodium were effectively quantified using the suggested method, which bodes well for its utility in enhancing quality assurance.

### Introduction

Twenty per cent or more of the population in industrialised nations suffers from allergic rhinitis. Independently of or in addition to asthma; allergic rhinitis (AR) has two distinct phases of inflammation, the first of

which is marked by sensitization-formation and the development of antigen-specific IgE. In the first stage, mast cells degranulate and release mediators like histamine and tryptase that have already been created or newly synthesised mediators like prostaglandins and

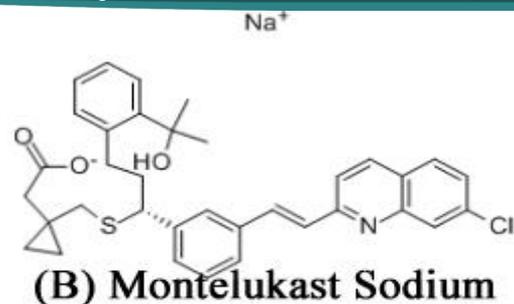
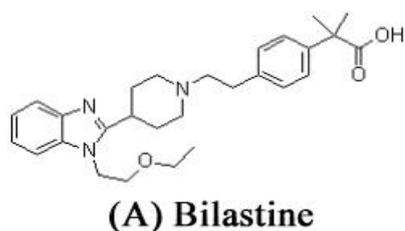


leukotrienes. delayed phase response cells are characterised by lymphocytes, eosinophils, cytokines, and adhesion molecules (Mandhane et al., 2011).

The antihistamine Bilastine and the leukotriene receptor antagonist Montelukast Sodium make up Bilastine and Montelukast Sodium. When inhaled, leukotrienes are released from the lungs and cause irritation, swelling and enlarged mucus formation in the airways; montelukast is a leukotriene receptor antagonist that blocks the activity of these substances. As a result, airway inflammation, mucus production, and constriction are all mitigated. Histamine is the molecule responsible for the body's allergic response, and antihistamines like Bilastine work by blocking its release. All the symptoms associated with allergies are reduced, including sneezing, watery eyes, itching, eczema, congestion, and stiffness (Patel et al., 2021; Umesh et al., 2021).

Bilastine, as depicted in Figure 1, represents a recently developed second-generation antihistamine medication that exhibits a high degree of suitability as an H1 receptor antagonist. The intervention demonstrates rapid and efficient efficacy over an extended duration. Bilastine exhibits a melting range from 196 to 200°C, characterised by its white to off-white crystalline powder form. The compound exhibits a pKa value of 4.18 and a half-life of 14.5 hours. During allergic reactions, mast cells undergo degranulation, which involves the release of many substances, including histamine. Bilastine has an affinity for the H1 receptor, hence impeding the activation of said receptor. Consequently, this mechanism of action contributes to the reduction of allergic manifestations that arise from the release of histamine by mast cells (Arun et al., 2022).

Montelukast belongs to the family of leukotriene receptor antagonists, commonly referred to as R.E. Figure 1 depicts the chemical structure of Montelukast. Ethanol, methanol, and water have high solubility, but acetonitrile has significant insolubility. The mechanism of action involves the inhibition of leukotriene D4 activity within the pulmonary system, resulting in a reduction of inflammation and relaxation of smooth muscle. This medication is employed to manage asthma and mitigate symptoms associated with seasonal allergies (Bhanu et al., 2023; Ahmad et al., 2023).



**Figure 1. Chemical structure of (A) Bilastine and (B) Montelukast Sodium**

## Materials and methods

### Materials

Analytical working standards Bilastine (99.55%) & Montelukast Sodium (99.67%) were obtained as gift samples from Lee pharma ltd. Hyderabad & Glenmark, Nashik. All reagents analytical grade (Prajapati et al., 2022).

### Selection of diluent

Since both medicines are soluble in and stable in HPLC-grade methanol, and since excipients in tablet formulation can cause interference, this solvent was chosen. (Shah et al., 2021)

### Preparation of standard stock solution

Bilastine 20 mg and montelukast Sodium 10 mg were weighed and transferred into 10ml of volumetric flask separately, and volume was made up by methanol sonicate for 15 minutes; after the sonication, 1ml form in solution was pipetted out and diluted upto 10 ml with methanol to obtain stock solutions with concentrations of Bilastine (200 ng/ml) and Montelukast Sodium (100 ng/ml) (Roshdy et al., 2023)

### Preparation of sample solution

For the sample Solution, accurately weigh 10 Tablets and calculate the average weight. Take the powder equivalent to 20 mg Bilastine & 10 mg Montelukast Sodium, transfer it

into 50 ml volumetric flask, and withdraw 5 ml of diluent, then make up 10ml methanol. Filter the solution with Whatman filter paper no.42. (Vyas et al., 2022)

### Instrumentation (Aetron & Camag HPTLC)

The HPTLC system utilised Aetron instrumentation, which included a Spraylin-V (Ae05) sample applicator equipped with a 100 µL Hamilton syringe. The Ishan Software facilitated the application of spots. The TLC scanning procedure was conducted using the Just TLC programme. The stationary phase in this experiment consisted of Merck TLC plates, which were coated with 60F254 silica gel on aluminium sheets. The Crystal-3 cabinet was utilised for the detection of spot UV. The Canon IXUS Digital camera is utilised to capture thin-layer chromatography (TLC) plates. The Easy Doc II tiny

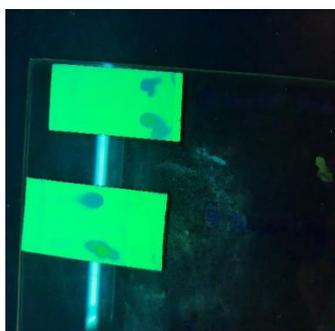
picture documentation system (model\_2019) was utilised for image documentation. All measurements were conducted using the Shimadzu (AY 120) analytical balance. The experimental setup for this study involved (HPTLC) equipment. (Prajapati et al., 2022)

### Chromatographic conditions

The solutions were seen as an 8mm wide band on precoated silica gel 60F254 aluminium plates, using a 100  $\mu$ l Hamilton syringe manufactured by Aetron. The plates were subjected to thermal activation at a temperature of 1100°C within an oven for a duration of 20 minutes prior to the application of the sample. The development of the spotted plate occurred within a twin trough chamber that had been pre-saturated for a duration of 30 minutes. The mobile phase used in this process consisted of a mixture of Ethyl Acetate, Toluene, Methanol, and Ammonia in a volumetric ratio of 7:0.5:1.5:0.5. The spotted plate was developed to a distance of 7 cm. The plates that were developed underwent a drying process using an air dryer. The formed spots underwent scanning at wavelengths of 254nm and 251nm (Shah et al., 2021)

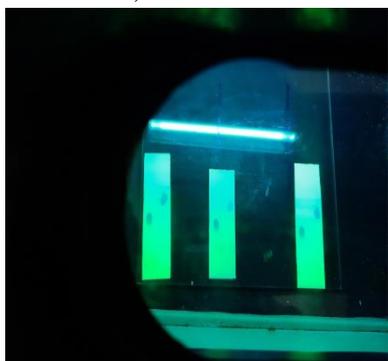
### Mobile phase selection

**Trial 1.** Acetonitrile: Ethyl Acetate: Ammonia (4:7:0.1 v/v/v)



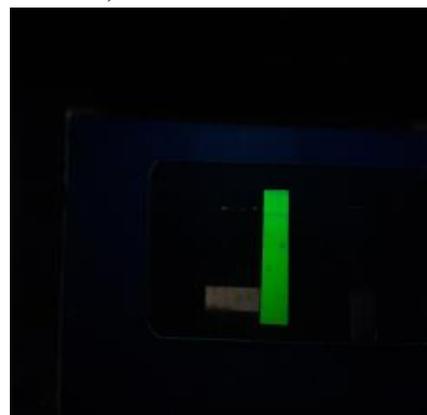
**Observation: Spots are not running proper**

**Trial 2.** Toluene: Ethyl Acetate: Methanol: Ammonia (30%) (0.5:7:2:0.5v/v/v)



**Observation: Tailing is observed.**

**Trial 3.** Ethyl Acetate: Toluene: Methanol: Ammonia (7:0.5:1.5:0.5v/v/v)



**Observation: Clear spots are observed.**

### Analytical method validation 2

The analytical methodologies provided in this study were validated using (ICH) Q2A and Q2B. These guidelines include suggestions for validating analytical processes, and were utilised to validate several parameters in this study. The method underwent validation to assess further analysis (Roshdy et al., 2023).

### Linearity

Volumes of 4, 8, 12, 16, 20, and 24  $\mu$ L were utilised to apply solutions on a High-Performance Thin-Layer Chromatography (HPTLC) plate, resulting in concentrations ranging from 800 ng to 4800ng for Bilastine and 400 ng to 2400 ng for Montelukast Sodium. Following 20 minutes of solvent evaporation at room temperature, chromatography was conducted by the aforementioned procedure. The calibration curve was constructed by graphing the relationship between concentration and volume for the Aetron system, and by plotting peak area against the quantity of medication per band for the CAMAG system. The calibration equations were established by the application of linear regression analysis, and the corresponding correlation coefficients ( $r^2$ ) were computed. The measurements were conducted in triplicate. (Bhanu et al., 2023)

### Precision

The precision of an analytical technique is commonly described as the level of agreement observed among a series of measurements derived from several samplings of a uniform sample, all conducted under predetermined conditions. The precision of the analytical procedure was demonstrated by the intraday and interday precision

#### a. Assessment

Intraday precision

Three concentration sets (Low, Middle, and High) were prepared in intraday precision. Each set of sample preparation was injected into the system on the same day after a one-hour interval, and the chromatogram was recorded. Count the peak response. Intraday precision

was expressed as the % RSD of the measured concentration (Table 3).

#### b. Interday precision

In an interday precision study, make three set (Low, Middle, High) of concentrations and, inject each set of sample preparation into the system on the different day and record the chromatogram. Count the response of the peak. It is % RSD of the measured concentration. (Table 3)

**c. Repeatability:** For repeatability 800ng, 1600ng & 3200ng (Bilastine) 800 ng, 1600 ng & 2400ng (Montelukast Na) sample was applied for 5 times repeatedly and volumes were noted. Lastly, mean and % RSD was calculated. All measurements were repeated five times. (Andhale et al., 2022)

#### i. Accuracy

By adding a drug standard solution over the previously analysed sample solution, the experiment's accuracy was verified. Three distinct levels, namely 80, 100, and 120%, were used for the recovery study. The experiment was repeated three times. (Patel et al., 2021)

#### ii. Robustness

The robustness of the method was assessed at concentration 3200ng/spot (Bilastine) & 1600ng/spot (Montelukast Sodium) for three times (Karde et al., 2023).

#### iii. Ruggedness

From the dilute solution 16 µl spot was applied to get 3200 ng (Bilastine) 1600ng (Montelukast Sodium). It was a collaborative effort between two analysts.

#### iv. LOD, LOQ

To determine the LOD and LOQ, we used the formulas,

$$\text{LOD} = 3.3 \times A. S.D./\text{Slope}$$

$$\text{LOQ} = 10 \times S.D./\text{Slope}$$

We assumed a signal-to-noise ratio 3:1 – LOD, 10:1 – LOQ. (Mujawar et al., 2023).

#### v. Analysis of tablet formulation

A precise quantity of powder, corresponding to 20mg of Bilastine and 10 mg of Montelukast Sodium, was carefully weighed and afterwards transferred into a 50 mL volumetric flask containing 50 mL of methanol. The resulting mixture was subjected to sonication for a duration of 20 minutes. A 5 mL aliquot was withdrawn from this prepared stock solution and diluted with 10 mL of methanol to achieve the desired final volume. The resultant solution underwent filtration using Whatmann filter paper. The resulting extract was subsequently put onto a thin-layer chromatography (TLC) plate, followed by the process of development and scanning, as previously outlined. The analysis was conducted three

times in order to ensure accuracy and reliability of the results (Mane et al., 2023; Patil et al., 2023).

## Results and discussion

Rf values of 0.2 (for Bilastine) and 0.4 (for Montelukast Sodium) (Table 3) indicated that the medications resolved satisfactorily (Figure 4). Densitogram of Bilastine and Montelukast Sodium is shown in Figures 5 & 8. The construction of calibration curves involved the graphing of peak area against concentration per band. A strong linear relationship was seen within the concentration range of 800ng to 4800ng for Bilastine and 400 ng to 2400 ng for Montelukast Sodium per band. Linear regression equation was found to be  $y = 0.0197x + 28.364$  for Bilastine  $y = 0.0191x + 35.166$  for Montelukast. The regression coefficient ( $r^2 = 0.998$ ) and ( $r^2 = 0.997$ ) for Bilastine and Montelukast, respectively is generally considered as evidence of acceptable fit. (Figures 2 & 3) for Method 1 and for Method 2  $Y=1.3426+2665.4$  ( $r^2 =0.997$ ) for Bilastine  $Y=3.9841+2284.6$  ( $r^2= 0.998$ ) for Montelukast Sodium (Figures 6 & 7) All measurements were repeated three times. Results are depicted in (Tables 1, 2, 4, 5). The results pertaining to the Limit of Detection (LOD) and Limit of Quantification (LOQ) are presented in Table 6.

The study centred around evaluating the accuracy of the methodology in relation to its capacity to produce consistent results both inside and across different testing conditions. The quantification of the accuracy of the developed HPTLC method was performed using the percentage relative standard deviation (%RSD). Table 7 displays the results related to precision. The devised method was shown to exhibit a high level of accuracy, as seen by the % RSD values obtained from repeatability and intermediate precision investigations, both of which were below 2%. These results align with the guidelines outlined in ICH guidelines. The study focused on evaluating the repeatability and intermediate precision of the technique. The accuracy of the developed HPTLC method was expressed in terms of percentage relative standard deviation (%RSD). Table 6 displays the findings from the precision study. As per the ICH guideline, the repeatability and intermediate precision studies' respective RSD values for the established method were found to be 2% (Kharate et al., 2023).

The study examines the precision of the methodology in order to evaluate potential interference from other components included in the pharmaceutical formulation. The recovery of the drug in tablet dosage forms was determined by the utilisation of a method including extraction and subsequent analysis (Shivatara et al.,

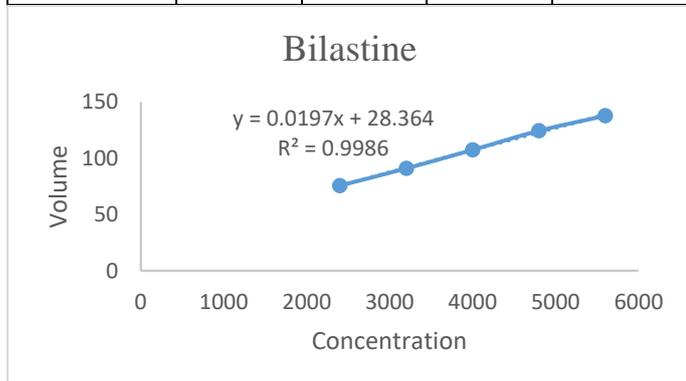
2023). The tablets were spiked with drug amounts that exceeded the standard dosage by 80%, 100%, or 120%. Method 1: 99.45 – 100.79 and 99.22- 99.64 % Method 2: 99.71 – 100.13 % for Bilastine & 99.71 -99.74 %, as listed in Table 8. The results of Robustness are shown in Table 9 and Ruggedness are shown in Table 10.

The % assay for each method was 99.6% & 101% (Method 1 Aetron Instrument) 98.6 & 102.3(Method 2 Camag Instrument). Results are depicted in Table 11.

**Method 1 (Instrument Aetron)**

**Table 1. Results of linearity of Bilastine on Aetron HPTLC**

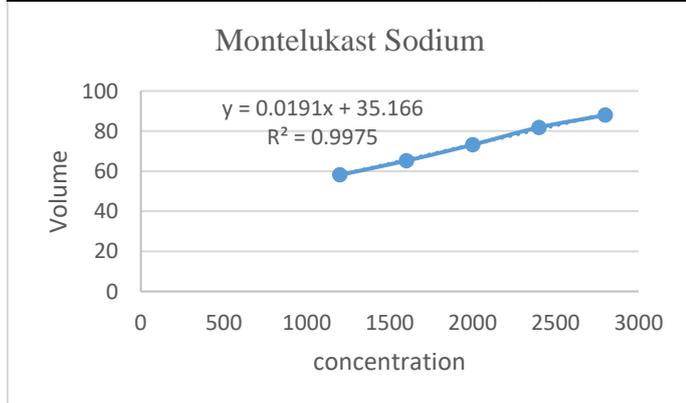
| Conc.(ng) | Vol I  | Vol II | Vol III | Mean     |
|-----------|--------|--------|---------|----------|
| 2400      | 79.92  | 79.92  | 66.95   | 75.59667 |
| 3200      | 95.07  | 95.07  | 82.51   | 90.88333 |
| 4000      | 110.75 | 110.75 | 100.58  | 107.36   |
| 4800      | 127.34 | 127.34 | 118.41  | 124.3633 |
| 5600      | 136.45 | 137.45 | 138.9   | 137.6    |



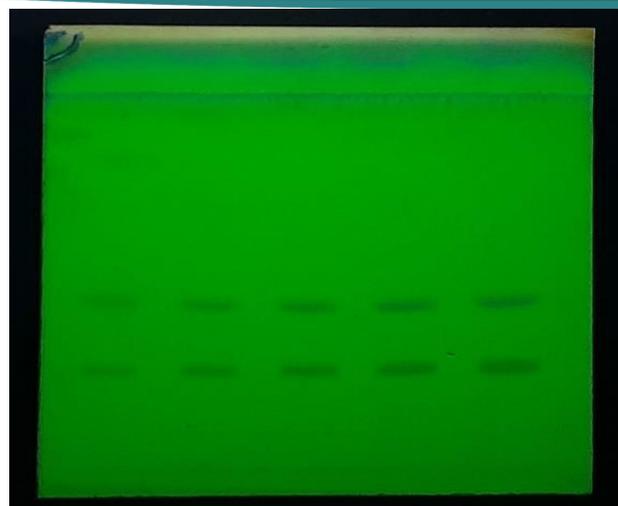
**Figure 2. Calibration curve for Bilastine on Aetron HPTLC**

**Table 2. Results of linearity of Montelukast Sodium on Aetron HPTLC**

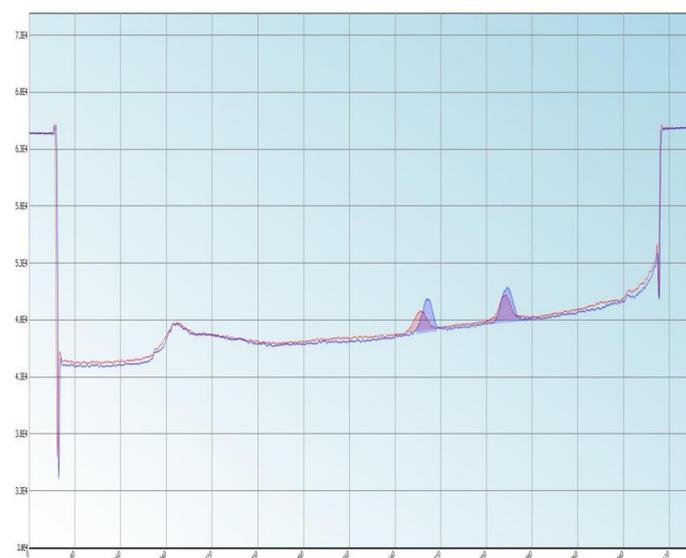
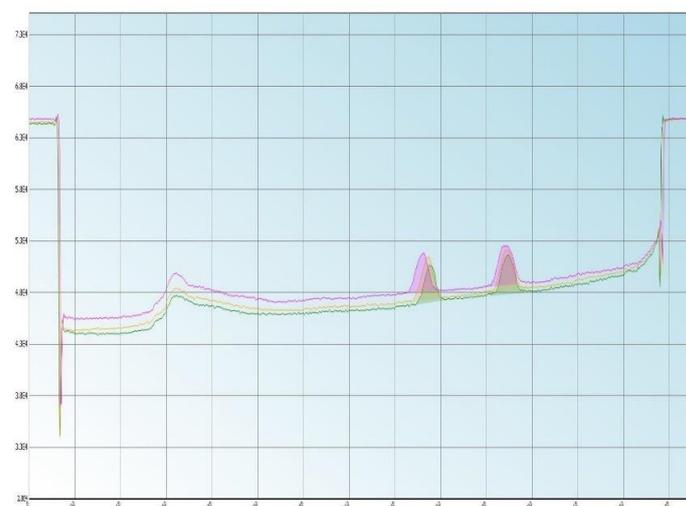
| Conc.(ng) | Vol I | Vol II | Vol III | Mean     |
|-----------|-------|--------|---------|----------|
| 1200      | 54.45 | 62.84  | 57.22   | 58.17    |
| 1600      | 60.47 | 62.54  | 72.55   | 65.18667 |
| 2000      | 66.71 | 74.56  | 78.31   | 73.19333 |
| 2400      | 76.91 | 88.63  | 79.99   | 81.84333 |
| 2800      | 84.87 | 88.98  | 89.98   | 87.94333 |



**Figure 3. Calibration curve for Montelukast Sodium on Aetron HPTLC**



**Figure 4. Separation of Bilastine & Montelukast Sodium under 254 nm**



**Figure 5. Densitogram of Bilastine & Montelukast Sodium on just TLC software**

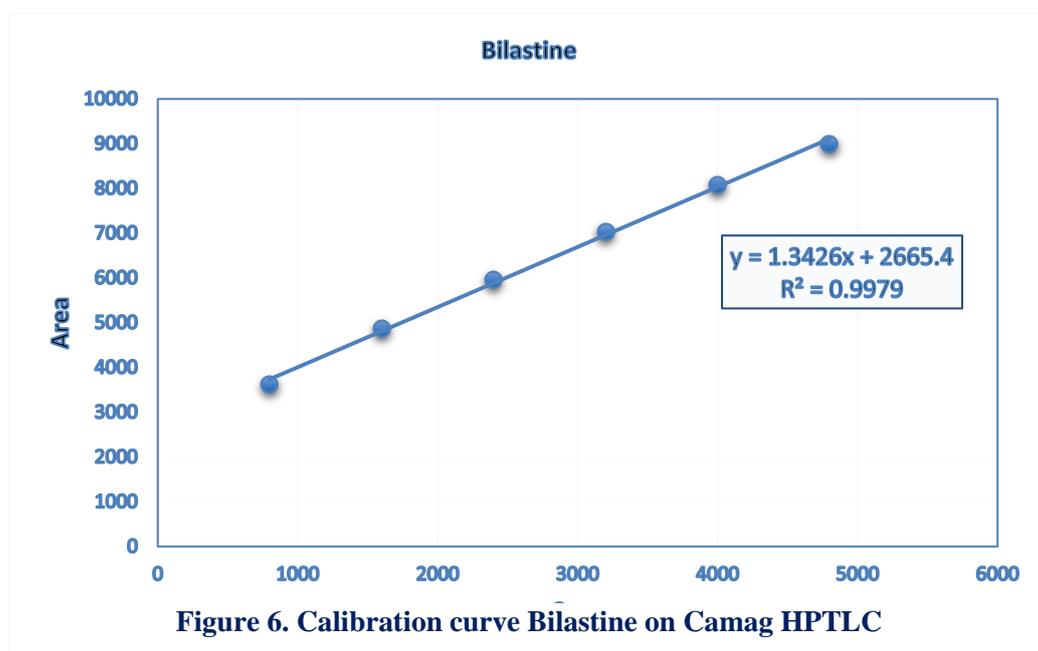
**Table 3. Rf values of Bilastine & Montelukast Sodium**

| Lane ID | Band ID | Rf    | Area | Displayed Volume | Notes  |
|---------|---------|-------|------|------------------|--------|
| 1       | 1       | 0.436 | 7308 | 50.74            | Monte  |
| 1       | 2       | 0.254 | 7192 | 62.91            | Bilast |
| 2       | 1       | 0.424 | 3672 | 64.84            | Monte  |
| 2       | 2       | 0.247 | 7038 | 79.92            | Bilast |
| 3       | 1       | 0.416 | 5684 | 78.54            | Monte  |
| 3       | 2       | 0.248 | 5880 | 95.07            | Bilast |
| 4       | 1       | 0.421 | 7125 | 94.56            | Monte  |
| 4       | 2       | 0.247 | 6935 | 110.75           | Bilast |
| 5       | 1       | 0.435 | 8991 | 108.63           | Monte  |
| 5       | 2       | 0.254 | 6105 | 127.34           | Bilast |

(Small curve-Bilastine & Large curve-Montelukast Sodium)

**Method 2 (Instrument Camag)****Table 4. Results of Linearity of Bilastine on Camag HPTLC**

| Conc.(ng) | Area I | Area II | Area III | Mean    |
|-----------|--------|---------|----------|---------|
| 800       | 3684.7 | 3566.5  | 3599.2   | 3616.8  |
| 1600      | 4928.4 | 4830.5  | 4836.1   | 4865    |
| 2400      | 5898.2 | 5987    | 6001     | 5962.06 |
| 3200      | 7026.7 | 7036.5  | 7041.1   | 7034.7  |
| 4000      | 8005.7 | 8107    | 8108     | 8073.5  |



**Table 5. Linearity of Montelukast Sodium on Camag HPTLC**

| Sr. No. | Conc.(ng) | Area I | Area II | Area III | Mean   |
|---------|-----------|--------|---------|----------|--------|
| 1       | 400       | 3571.9 | 3781    | 3798     | 3716.9 |
| 2       | 800       | 5581.7 | 5585.1  | 5590     | 5585.6 |
| 3       | 1200      | 7199.5 | 7101    | 7105     | 7135.1 |
| 4       | 1600      | 8698.5 | 8695    | 8701.55  | 8698.3 |
| 5       | 2000      | 10313  | 10315   | 10320    | 10316  |

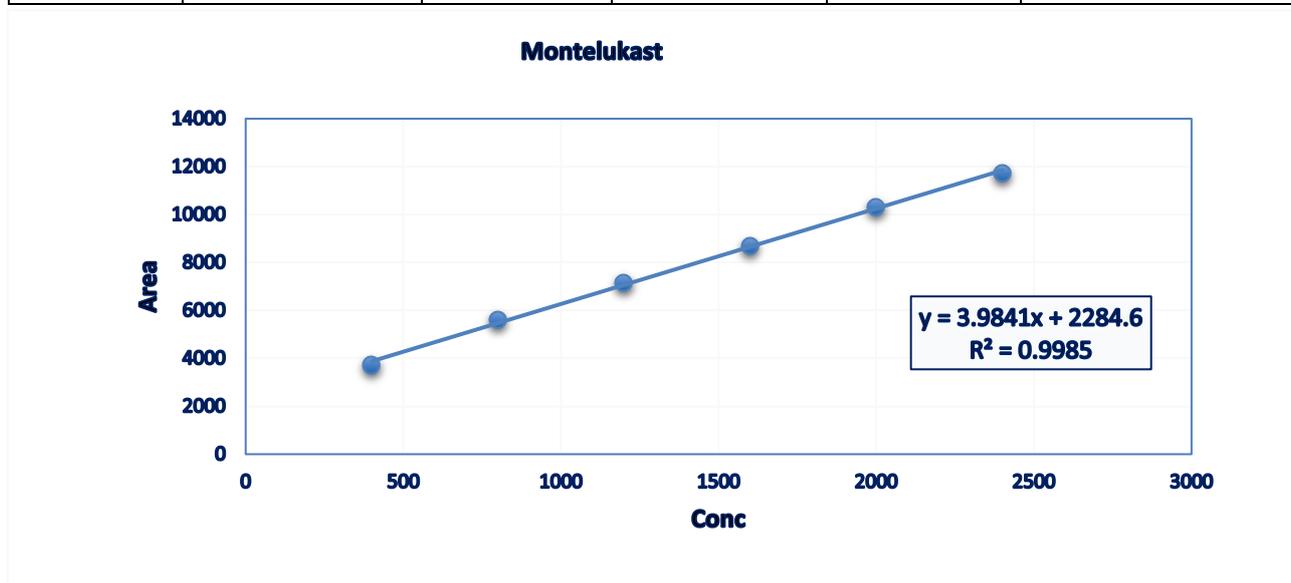
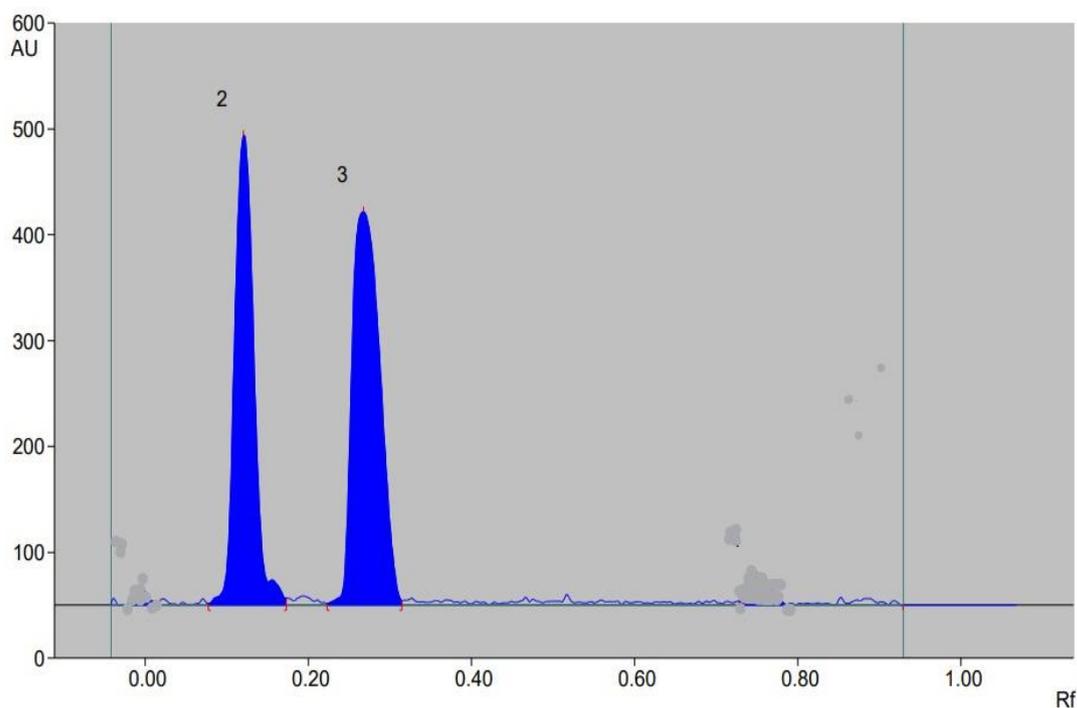
**Figure 7. Calibration curve Montelukast Sodium on Camag HPTLC****Figure 8. Densitogram of Bilastine and Montelukast Na on Camag HPTLC**  
(2nd no curve-Bilastine & 3rd no curve-Montelukast Na)

Table 6. Results of LOD and LOQ

| Parameters | Method 1<br>(Aetron Instrument) |       | Method 2<br>(Camag Instrument) |       |
|------------|---------------------------------|-------|--------------------------------|-------|
|            | BILAST                          | MONTE | BILAST                         | MONTE |
|            | ng/band                         |       | ng/band                        |       |
| <b>LOD</b> | 0.235                           | 0.362 | 0.251                          | 0.762 |
| <b>LOQ</b> | 0.713                           | 1.099 | 0.278                          | 0.844 |

All tracks at Wavelength

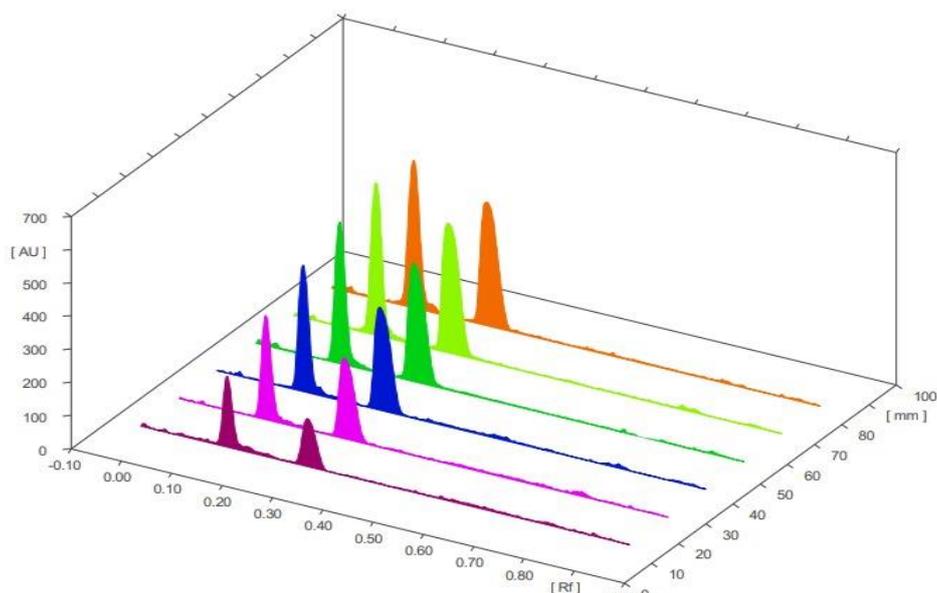


Figure 9. 3D overlaid Diagram of Bilastine &amp; Montelukast Na calibration bands on Camag HPTLC

Table 7. Results of precision study

| Parameter       | Method 1<br>(Aetron Instrument) $n=3$ |       |            |       | Method 2<br>(Camag Instrument) $n=3$ |       |            |       |
|-----------------|---------------------------------------|-------|------------|-------|--------------------------------------|-------|------------|-------|
|                 | BILAST                                |       | MONTE      |       | BILAST                               |       | MONTE      |       |
|                 | Conc. (ng)                            | % RSD | Conc. (ng) | % RSD | Conc. (ng)                           | % RSD | Conc. (ng) | % RSD |
| <b>Intraday</b> | 1600                                  | 0.273 | 800        | 1.54  | 1600                                 | 1.13  | 800        | 0.14  |
|                 | 3200                                  | 0.63  | 1600       | 0.69  | 3200                                 | 0.10  | 1600       | 0.69  |
|                 | 4800                                  | 0.63  | 2400       | 0.66  | 4800                                 | 1.21  | 2400       | 0.10  |
| <b>Interday</b> | 1600                                  | 0.79  | 800        | 1.60  | 1600                                 | 0.52  | 800        | 1.04  |
|                 | 3200                                  | 1.29  | 1600       | 1.11  | 3200                                 | 0.80  | 1600       | 0.66  |
|                 | 4800                                  | 0.52  | 2400       | 1.31  | 4800                                 | 0.64  | 2400       | 0.43  |

Table 8. Results of recovery study

|        |       | Method 1<br>(Aetron Instrument) |                     |            |       | Method 2<br>(Camag Instrument) |                     |            |       |
|--------|-------|---------------------------------|---------------------|------------|-------|--------------------------------|---------------------|------------|-------|
| BILAST | Level | Amt. added (ng)                 | Amt. Recovered (ng) | % Recovery | % RSD | Amt. added (ng)                | Amt. Recovered (ng) | % Recovery | % RSD |
|        | 80%   | 1280                            | 1206.1              | 100.79     | 1.44  | 1280                           | 1205.87             | 99.71      | 0.10  |
|        | 100%  | 1600                            | 1584.1              | 100.79     | 0.78  | 1600                           | 1587.29             | 100.05     | 0.11  |
|        | 120%  | 1920                            | 1925.4              | 99.45      | 0.62  | 1920                           | 1916.51             | 100.13     | 0.105 |
| MONTE  | 80%   | 640                             | 645.97              | 99.22      | 1.30  | 640                            | 645.35              | 99.91      | 0.67  |
|        | 100%  | 800                             | 797.84              | 99.69      | 0.73  | 800                            | 797.21              | 99.82      | 0.52  |
|        | 120%  | 960                             | 967.47              | 99.64      | 0.53  | 960                            | 967.04              | 99.74      | 0.43  |

Table 9. Results of robustness

| Parameter<br>(Conditions)            | Method 1<br>(Aetron Instrument) |                | Method 2<br>(Camag Instrument) |                |
|--------------------------------------|---------------------------------|----------------|--------------------------------|----------------|
|                                      | Bilastine                       | Montelukast Na | Bilastine                      | Montelukast Na |
|                                      | %RSD                            |                | %RSD                           |                |
| Change in mobile phase concentration | 0.49                            | 0.625          | 0.18                           | 0.10           |
| Change in application volume         | 0.20                            | 0.11           | 0.29                           | 0.23           |
| Change in development distance       | 0.42                            | 0.31           | 0.295                          | 0.16           |

Table 10. Results of ruggedness

| Parameter  |           | Method 1<br>(Aetron Instrument) |       | Method 2<br>(Camag Instrument) |       |
|------------|-----------|---------------------------------|-------|--------------------------------|-------|
|            |           | (% RSD)                         |       | (%RSD)                         |       |
|            |           | BILAST                          | MONTE | BILAST                         | MONTE |
| Ruggedness | Analyst 1 | 0.86                            | 0.90  | 0.214                          | 0.45  |
|            | Analyst 2 | 0.77                            | 0.70  | 0.812                          | 0.61  |

Table 11. Results of assay

| Parameter |              | Method 1<br>(Aetron Instrument) |       | Method 2<br>(Camag Instrument) |        |
|-----------|--------------|---------------------------------|-------|--------------------------------|--------|
|           |              | BILAST                          | MONTE | BILAST                         | MONTE  |
| Assay     | Label Claim  | 20mg                            | 10mg  | 20mg                           | 10mg   |
|           | Amount found | 19.92                           | 10.11 | 19.72                          | 10.23  |
|           | % Assay      | 99.61%                          | 101.1 | 98.6 %                         | 102.3% |

## Conclusions

Quality control and analysis are vital processes that must be conducted for all recently introduced drugs and mixed-dose forms available in the market. The present research project has developed two analytical procedures, Method 1 and Method 2, which can be employed to simultaneously measure Bilastine and Montelukast Sodium in bulk and pharmaceutical formulations using planar chromatography. The utilisation of planar chromatography in this investigation serves to emphasise its potential in the field of pharmaceutical analysis. The efficacy of this method is demonstrated by its simultaneous analysis of Bilastine and Montelukast Sodium, highlighting its capability in analysing complicated medication combinations. Nevertheless, it is crucial to recognise that any analytical methodology possesses both drawbacks and benefits. When choosing a suitable approach, it is essential to take into account the particular requirements of the sample matrix, sensitivity, and availability of equipment. This comparative examination provides evidence of the rigorous craftsmanship involved in the creation and validation of analytical methods. The investigation of planar chromatography yields significant findings on the concurrent determination of Bilastine and Montelukast Sodium. As scientific progress continues, the insights gained from this study will inevitably be applied in the wider realm of pharmaceutical research and aid in the shared objective of guaranteeing the safety and effectiveness of medicinal goods.

## Conflict of interest

The authors confirm there are no competing interests with this study.

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