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Federated Learning: From Origins to Modern Applications and Challenges

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ABSTRACT: Federated learning is an innovative machine learning approach that allows models to be trained collaboratively across decentralized data sources, all while keeping sensitive information where it belongs on local devices. This method has gained significant attention in recent years, primarily because it offers a way to address growing concerns around data privacy and security. Instead of collecting data in a central location, federated learning enables different entities, like hospitals or financial institutions, to work together on model training without ever sharing their raw data. This makes it particularly valuable in fields where privacy is paramount. This paper explores the evolution, applications, and challenges of federated learning, providing a well-rounded understanding of its potential. The benefits are clear: enhanced privacy, increased collaboration, and the ability to leverage diverse datasets. However, there are also challenges to be addressed, such as improving communication protocols, ensuring scalability, and developing stronger privacy-preserving techniques. By systematically reviewing literature from peer-reviewed journals and reputable sources, this study reveals that while federated learning offers a promising path forward, more research is needed to overcome its current limitations. Ultimately, this paper contributes to the growing body of knowledge on how federated learning can shape the future of secure and efficient decentralized learning.

1. INTRODUCTION

Federated Learning (FL) is a groundbreaking approach in the realm of machine learning (ML) that has garnered significant attention in recent years (Zheng et al., 2022). At its core, FL allows models to be trained on decentralized data, meaning that data can stay where it is on individual devices rather than being pooled into a central location. This shift is crucial in today's data-driven world, where privacy concerns are increasingly at the forefront. In contrast to traditional ML methods, which require data centralization, FL offers a way to train models collaboratively without compromising

sensitive information. This makes FL especially valuable in fields like healthcare, finance, and personal devices, where data privacy and security are paramount as given in Figure 1. The primary goal of this paper is to provide a comprehensive overview of Federated Learning from its inception to its current applications and potential future developments. FL emerged from the need to build machine learning models using data that cannot be easily centralized, either due to privacy regulations or logistical challenges. Over the years, FL has evolved into a sophisticated method that has found its place in various industries, revolutionizing how we approach data and model training (Nilsson et al., 2018).



Figure 1: Federated Learning.

One of the standout features of FL is its ability to harness data from a wide range of sources, such as smartphones, healthcare systems, and the Internet of Things (IoT). For instance, consider how smartphones today are more personalized than ever offering predictive text, tailored recommendations, and more. Much of this is possible because of FL. By allowing models to be trained directly on devices, FL ensures that user data remains private while still benefiting from collective learning (Zhang et al., 2021). In healthcare, the impact of FL is equally profound. Hospitals and research institutions can collaborate to develop predictive models for diseases like cancer or diabetes without ever sharing raw patient data. This not only protects patient privacy but also enables the development of more robust and accurate models. Similarly, in the IoT sector, FL allows smart devices ranging from home assistants to industrial sensors to learn from each other, enhancing their performance and adaptability in real-time environments.

Despite these significant advantages, FL is not without its challenges. One of the major hurdles is dealing with non-IID data a situation where data across devices is not independently and identically distributed. In simpler terms, the data on one device may be very different from the data on another, leading to potential biases in the model and reducing its overall effectiveness. Another challenge is systems heterogeneity, which refers to the differences in capabilities among devices participating in FL. Not all devices are created equal some have more computational power, better network connectivity, or longer battery life than others. This disparity can make it difficult to coordinate model training across multiple devices, complicating the process and potentially affecting the final model's performance. Additionally, while FL is designed to enhance privacy, it is not completely foolproof. Privacy risks such as model inversion attacks where adversaries DOI: https://doi.org/10.48001/JoITC.2024.1229-38

attempt to reconstruct original data from model updates and the leakage of sensitive information through shared gradients are still concerns that need to be addressed.

To better understand these challenges and the current state of FL, this paper undertakes a thorough literature review, systematically analyzing existing research on the topic. This review includes a deep dive into papers published in peer-reviewed journals, conference proceedings, and other reputable sources. By synthesizing the findings from these studies, this paper offers a well-rounded understanding of FL highlighting both its potential and the obstacles that must be overcome for broader adoption.

The motivation behind this study is to equip researchers, practitioners, and policymakers with a thorough understanding of FL and its potential impact across various industries. As FL continues to develop, it is poised to play a pivotal role in shaping the future of ML, particularly in sectors where privacy and data security are critical (Zhu et al., 2021). This paper serves not only as a starting point for future research but also as a valuable reference for identifying key trends, challenges, and opportunities within the field of FL.

In short, Federated Learning represents a significant leap forward in the development of secure, privacy-preserving machine learning models. By enabling collaborative learning across decentralized data sources, FL has the potential to transform industries ranging from healthcare to IoT, all while addressing some of the most pressing privacy concerns of our time. However, to fully realize this potential, ongoing research and innovation are necessary to overcome the challenges that currently limit the widespread adoption of FL. This paper contributes to the growing body of knowledge on FL, offering valuable insights into its past achievements, current capabilities, and future possibilities, ensuring that FL continues to evolve as a critical technology in the ML landscape.

MILESTONES IN THE **EVOLUTION** OF 2. FEDERATED LEARNING

Centralized learning, a method of training machine learning (ML) models, has been the go-to approach for decades (Singh et al., 2022). This traditional method involves gathering data from various sources and sending it to a central server where the real magic happens analysis and model training. Imagine a huge library where all the books (data) are collected in one place so that researchers can dive in and uncover patterns and insights. This centralized approach has been a key driver of progress in ML, powering everything from basic image recognition to sophisticated natural language processing systems.

The origins of centralized learning date back to the 1950s, when it was first used for relatively simple tasks like character recognition. Back then, computers were much less powerful, so the models were simple too. But as technology advanced, especially with the rise of more powerful processors and GPUs, centralized learning evolved rapidly. By the 1980s and 1990s, it was being applied to more complex problems, such as speech recognition and even early forms of autonomous vehicle navigation. The ability to bring all data together in one place allowed researchers to build increasingly accurate and sophisticated models, driving incredible advancements in the field.

However, centralized learning isn't without its challenges. One of the biggest issues is the need to centralize all the data, which can lead to several problems. First, there's the matter of privacy. When sensitive data like personal information or proprietary business data is moved to a central server, it raises legitimate concerns about who controls that data and how it is protected. There's also the issue of data ownership; who really owns the data once it's in that central repository? On top of these concerns, transferring large amounts of data to a central location can be both time-consuming and expensive. It is like trying to move an entire library across town; it takes time, resources, and there is always a risk that something might get lost or damaged along the way (Goetz et al., 2019).

Additionally, centralized learning can run into performance issues, particularly when the network is overloaded with too much traffic. This can lead to delays (latency) that slow down the entire process, affecting both the speed and accuracy of the models being trained. It is like trying to stream a high-definition movie over a slow internet connection it is frustrating and does not deliver the best experience.

Because of these challenges, researchers have been looking into alternative approaches to ML, like on-site machine learning and federated learning. These new methods aim to address the limitations of centralized learning by keeping the data closer to where it's generated, reducing the risks and inefficiencies associated with centralizing everything. As the field of ML continues to grow, these innovations will play a crucial role in shaping the future of how we develop and deploy intelligent systems.

Distributed on-site learning is becoming increasingly popular, especially as people grow more concerned about the risks of sending private data to centralized servers. Imagine you have a personal trainer who comes to your house instead of you going to the gym. The trainer can tailor workouts to your specific needs without you having DOI: https://doi.org/10.48001/JoITC.2024.1229-38

to share your health data with anyone else. That's essentially what distributed on-site learning does with machine learning models.

In this approach, instead of gathering all the data in one place and processing it centrally, a pre-trained or generic machine learning (ML) model is sent directly to each device whether it is your smartphone, a medical device, or even a smart appliance. These devices then take the model and personalize it by training on their own data. For instance, your smartphone might learn more about your voice patterns to improve speech recognition, or a wearable health device might better understand your unique heart rate trends. This way, the device can make predictions or run computations that are highly relevant to you, all without ever needing to send your data to a central server.

The beauty of distributed on-site learning lies in its ability to protect privacy. Because the data stays on your device, you don't have to worry about it being intercepted or misused during transmission to a central location. This is especially valuable in sensitive areas like healthcare. For example, in applications like skin cancer detection, your medical data can remain on your personal device, ensuring that your privacy is preserved while still benefiting from advanced AI diagnostics. In smart classrooms, teachers can use on-site learning to tailor educational content to each student without compromising their personal information.

However, this approach does have some trade-offs (Abdul Rahman et al., 2020). One of the main challenges is that each device is working in isolation. Imagine if your personal trainer only knew about your fitness goals and routines but had no insight into what has worked for other people. The trainer could still give you a good workout, but it might not be as effective as it could be with broader knowledge. Similarly, in distributed on-site learning, each device generates a model based solely on its own data. While this can be very personalized, it also means the device isn't benefiting from the experiences or data of others.

This is where FL comes in, offering a smart solution to the isolation problem. Federated learning allows devices to work together in a way that still respects privacy. Instead of sharing raw data, each device shares what it has learned the updates to the model without revealing the underlying data. These updates are then combined to create a more robust model that benefits from the collective knowledge of all devices involved. It's like your personal trainer learning from other trainers' successes without needing to see their clients' personal details.

In summary, distributed on-site learning offers a powerful way to harness the benefits of machine learning while keeping data private and secure. And with the added capability of federated learning, we can enjoy the best of both worlds privacy and collaboration pushing the boundaries of what AI can do in a decentralized manner (Zhao et al., 2023).

FL is an exciting concept that took shape in 2016, thanks to a team of researchers at Google. They were looking for a way to train machine learning (ML) models without having to centralize vast amounts of personal data. Instead of sending all this sensitive information to a central server, which can be risky, they came up with a brilliant idea: why not let the devices themselves do the heavy lifting? (Pfitzner et al., 2021).

With FL, each device whether it is your smartphone, tablet, or even a wearable trains its own version of an ML model using the data it already has. So, your phone might learn to better understand your voice or typing patterns without ever needing to send that data off to a remote server. But the magic of FL doesn't stop there. Once these devices have done their local training, they share their learnings in the form of model updates, not raw data. These updates are then combined to create a global model that benefits from the collective knowledge of all participating devices.

This approach is a game-changer for privacy. Since the raw data stays on your device, there's much less risk of it being intercepted, stolen, or misused. You get the best of both worlds: personalized learning on your device and the collective intelligence of a broader network all without compromising your privacy (Nguyen et al., 2021).

Since its introduction, FL has quickly gained momentum, attracting attention from both academic researchers and industry leaders. It offers a smart, privacy-preserving way to harness the power of ML without the usual risks associated with data centralization. As we move forward in the world of AI, FL is poised to play a significant role in how we develop and deploy intelligent systems, making our devices smarter and safer (Yang et al., 2019).

FL is a fascinating approach to training machine learning models that emphasizes collaboration while respecting privacy. Here's a detailed yet approachable breakdown of how FL works and why it's so innovative:

• Initialization: Think of this as setting up a blueprint for our model. At the start, we need to create a global model, which serves as our baseline. This model can be initialized with pre-trained weights if we have an existing model to build on, or it might start from scratch with random parameters. This step is crucial because it provides the starting point for all subsequent learning

- Client Selection: Not every device will be involved in every training cycle. Instead, we select a subset of devices or clients to participate. This choice can be influenced by various factors, such as how many devices are available at the time, their network conditions, or the quality and relevance of the data they hold. By carefully selecting which devices will participate, we ensure that the training process is both effective and efficient, leveraging the best data available while keeping the system manageable.
- Model Distribution: Once we have picked our devices, we send them the global model. Each device gets a copy and starts training it using its own local data. Imagine this as sending out individual training programs to different gyms, where each gym (device) uses its own set of clients (data) to fine-tune the program (model). This way, the model benefits from diverse data sources without needing to centralize all that data (Li et al., 2020).
- Local Training: On their end, each device works on improving its copy of the model. This involves running multiple training iterations, where the model learns from the data it has. For example, your smartphone might be refining a speech recognition model based on your unique voice patterns, while another device works on a similar model using different data. This local training allows the model to adapt to specific nuances in the data of each device.
- Model Aggregation: After each device completes its training, it sends updates like the changes in the model's parameters back to a central server. Think of this as collecting feedback from each gym and then synthesizing all that feedback to improve the overall training program. Importantly, only the updates are shared, not the raw data, which helps maintain privacy (Chen et al., 2021).
- Global Model Update: The central server takes all these updates and combines them, usually by averaging or using a weighted approach. This process creates an updated global model that incorporates the learnings from all participating devices. It is like taking the best parts of each individual training program and integrating them into one improved program.
- **Iteration:** This cycle of selecting clients, distributing the model, training locally, aggregating updates, and

updating the global model happens multiple times. Each round helps the model become more accurate and effective. It is akin to repeatedly refining a recipe by tasting and adjusting based on feedback until it reaches the perfect flavor.

 Model Deployment: Finally, once the global model has been thoroughly refined and achieves the desired level of accuracy, it is ready for real-world use. This means it can now be deployed to make predictions or perform tasks based on new data, benefiting from the collective knowledge gained through federated learning.

By following these steps, federated learning strikes a balance between harnessing the power of collaborative learning and safeguarding the privacy of individual data. It is a clever way to build smarter models while respecting the confidentiality of the information they use, paving the way for more secure and effective machine learning applications (Mammen, 2021).

3. APPLICATIONS AND BENEFITS OF FEDERATED LEARNING

Federated Learning (FL) is an innovative approach to machine learning that addresses many of the challenges associated with traditional centralized models, particularly when dealing with privacy-sensitive data. By allowing multiple data sources to collaborate on training a model without sharing the raw data, FL offers a more privacyconscious and efficient alternative. Although it's a relatively new field, FL is already making waves in several key areas. Here's a closer look at eight exciting applications where Federated Learning is proving to be a game-changer:

3.1. Smartphones

Smartphones have become an integral part of our lives, generating vast amounts of personal data through various apps and features. Federated Learning enhances these features by enabling on-device learning without compromising privacy. For instance, next-word prediction, which helps users type faster and more accurately, can be personalized by learning from each user's typing habits directly on their device. Similarly, facial recognition and voice recognition systems benefit from FL by improving their accuracy based on individual user data without ever sending sensitive information to a central server. This not only enhances user experience but also reduces the impact on device bandwidth and battery life, making smartphone apps more efficient and user-friendly.

3.2. Organizations

In many organizations, especially those handling sensitive information like hospitals, Federated Learning offers a valuable solution for collaborative data analysis while respecting privacy constraints. Hospitals, for example, manage vast amounts of patient data that can be crucial for developing predictive models in healthcare. Instead of aggregating this data in a central location, which could raise privacy and compliance issues, Federated Learning allows hospitals to train models locally on their own data and only share the aggregated updates. This method facilitates the creation of robust predictive models for patient outcomes and treatment plans while adhering to strict privacy regulations, making it easier for healthcare institutions to collaborate and improve patient care without compromising data security.

3.3. Internet of Things (IoT)

The Internet of Things (IoT) connects a myriad of devices, from wearables to smart home systems and autonomous vehicles, all of which generate real-time data. Federated Learning plays a crucial role in this ecosystem by enabling these devices to learn from their own data while keeping it local. For example, autonomous vehicles can use FL to continuously improve their navigation and collision avoidance systems based on data collected from other vehicles in the fleet, all while maintaining privacy. Similarly, smart home devices can adapt to user preferences and environmental changes without sending sensitive information to a central server. This decentralized approach not only enhances the functionality and safety of IoT systems but also respects user privacy.

3.4. Healthcare

In the healthcare sector, privacy regulations like HIPAA make it challenging to share patient data across different organizations. Federated Learning offers a way to leverage data from various sources without breaching privacy laws. By allowing healthcare providers to train models locally on their own data, FL enables the development of AI solutions for disease prediction, treatment planning, and patient monitoring while ensuring compliance with privacy regulations. This collaborative approach enhances the accuracy of healthcare models and supports more personalized patient care, ultimately leading to better health outcomes without compromising patient confidentiality.

3.5. Advertising

Personalization is key to effective advertising, but growing concerns about data privacy have made it challenging for advertisers to gather and use personal information. Federated Learning addresses this issue by allowing advertisers to train models on user data stored locally on devices. For example, personalized recommendations and targeted ads can be generated based on a user's interactions with their device without needing to aggregate personal data in a central database. This method respects user privacy and addresses concerns about data security while still enabling advertisers to deliver relevant and engaging content.

3.6. Autonomous Vehicles

Autonomous vehicles rely on complex models for perception, decision-making, and control, and Federated Learning is helping to make these models more accurate and reliable. By using FL, data from various vehicles can be used to train models collaboratively without centralizing the data. This approach allows autonomous vehicles to learn from diverse driving scenarios and conditions, improving their ability to navigate complex environments safely. Real-time updates on road conditions, traffic patterns, and pedestrian behaviors are integrated into the models, enhancing the overall driving experience and safety of self-driving cars (Lyu et al., 2020).

3.7. Financial Fraud Detection

The rise of digital transactions has increased the risk of financial crimes, including fraud and money laundering. Federated Learning offers a way to detect and prevent these crimes more effectively while protecting sensitive financial data. By training fraud detection models on decentralized data from various sources, such as transaction records and user behaviors, FL helps identify suspicious activities and patterns without centralizing sensitive information. This approach improves the accuracy of fraud detection systems, reducing the risk of financial losses for both institutions and their customers.

3.8. Insurance

In the insurance industry, Federated Learning can enhance risk management and business growth by integrating data from multiple sources while maintaining privacy. Insurance companies need to analyze data from various parties, including policyholders and third-party providers. Federated Learning allows insurers to build models that leverage this multi-party data without compromising privacy. For example, risk assessment models can be trained on decentralized data to provide more accurate pricing and personalized services. This approach enables insurers to better understand and manage risks while addressing concerns about data privacy and security. In summary, Federated Learning is transforming a variety of fields by enabling collaborative model training while preserving data privacy. Whether improving smartphone features, enhancing healthcare outcomes, or advancing autonomous vehicles, FL offers a powerful and privacyconscious approach to machine learning. As this technology continues to evolve, its potential applications will likely expand, driving innovation and efficiency across diverse industries while respecting the privacy of individuals (Rieke et al., 2020).

4. CHALLENGES OF FEDERATED LEARNING

Federated Learning (FL) is a groundbreaking approach that allows machine learning models to be trained across decentralized data sources, enhancing privacy and security. However, it comes with its own set of challenges, especially when it comes to dealing with non-IID (nonidentically distributed) data. Here's a closer look at these challenges:

4.1. Feature Distribution Skew

Feature distribution skew, also known as covariate shift, occurs when different clients have varied distributions of input features. Imagine a healthcare scenario where one hospital's data focuses on paediatric patients while another's data is predominantly adult-focused. This discrepancy makes it hard for a model to learn effectively because it has to deal with different feature distributions from each client. As a result, the model might perform well on some datasets but poorly on others, reducing its overall effectiveness.

4.2. Label Distribution Skew

Label distribution skew arises when the distribution of target labels varies across clients. For instance, in a fraud detection system, one client might have data from numerous fraudulent transactions, while another has data from mostly legitimate transactions. This imbalance can lead to biased models that are more attuned to the overrepresented labels, potentially missing out on detecting less common but critical cases (Blanco-Justicia et al., 2021).

4.3. Same Label, Different Features

Sometimes, different clients use various methods to capture the same label, resulting in different feature representations. For example, in image classification, one client might use high-resolution images while another uses lower resolution. This variation makes it challenging for the model to learn a consistent representation of the label, as the features associated with the same label might differ significantly across clients.

4.4. Same Features, Different Labels

On the flip side, clients might use the same features but assign different labels due to varying labeling criteria. Consider sentiment analysis where one client might label customer reviews as positive or negative based on one set of criteria, while another uses a different approach. This inconsistency can lead to a model that struggles to make accurate predictions because it encounters conflicting information from different clients.

4.5. Quantity Skew

Quantity skew occurs when there is a significant imbalance in the amount of data each client has. Some clients may have vast amounts of data, while others have very little. This imbalance can cause issues in ensuring that model updates are fair and representative. Clients with more data might overly influence the training process, making it harder to build a model that works well across all clients (Yang et al., 2022).

To tackle these challenges, researchers are exploring various strategies like data sharing and augmentation to balance datasets, and algorithm-based approaches like Federated Averaging to address discrepancies in data distribution. Despite these efforts, fully overcoming the hurdles of non-IID data remains an ongoing challenge in the field of Federated Learning.

5. SYSTEMS HETEROGENEITY IN FEDERATED LEARNING

In the world of Federated Learning (FL), systems heterogeneity presents a complex set of challenges. This term refers to the differences in hardware, network connectivity, and power availability among the various devices participating in the learning process (Ma et al., 2022). Each of these factors can significantly influence how effectively a federated model performs and how efficiently it can be trained.

5.1. Diverse Hardware Capabilities

One of the key aspects of systems heterogeneity is the diversity in hardware across devices. Imagine a federated learning system that includes everything from high-end smartphones with powerful processors to older models with limited capabilities. This variation means that some devices can handle complex computations and larger model updates with ease, while others may struggle or take much longer. For example, a cutting-edge smartphone may quickly process and send model updates, whereas a less advanced device might lag behind due to slower processing speeds or limited memory. This inconsistency can lead to uneven contributions to the global model,

affecting its overall performance and accuracy (Kasturi et al., 2020).

5.2. Varied Network Connectivity

Network connectivity is another major factor. Devices in a federated learning network might connect through various technologies, such as 3G, 4G, 5G, or Wi-Fi. These differences in connectivity can result in varying speeds and reliability. Devices on slower or less stable connections might experience delays when sending updates, or they might struggle to maintain a constant connection, leading to disruptions in the training process. For instance, a device using a 3G network might take significantly longer to upload model updates compared to one on a 5G network. These connectivity issues can impact how quickly the global model can be updated and synchronized, potentially leading to inefficiencies and delays.

5.3. Power Availability Challenges

Power availability adds another layer of complexity. Many devices involved in federated learning are battery-powered, such as smartphones and IoT sensors. These devices may face constraints based on their battery levels. When a device's battery is running low, it might reduce its computational load or even shut down temporarily. This can lead to incomplete data or missed updates. For example, if a device participating in federated learning runs out of battery, it won't be able to contribute to model training until it's recharged. This variability in power can lead to inconsistent participation, affecting the reliability of the model training process (Yang et al., 2022).

5.4. Addressing the Challenges

To tackle these challenges, several strategies are employed. Asynchronous communication is one approach that allows devices to update the model independently, accommodating different connectivity and power constraints. This means that devices don't need to be constantly online or active to contribute, which helps manage the variability in participation.

Active device sampling is another useful technique. This involves selecting a subset of responsive devices for model updates, which helps balance the contributions and ensures that the model updates are more consistent. Additionally, fault tolerance mechanisms are put in place to handle device failures or dropouts, ensuring that the learning process remains robust even when some devices are unreliable.

By implementing these strategies, federated learning systems can better manage the effects of systems heterogeneity. This helps in creating a more effective and resilient model that can handle the diverse nature of the devices involved, ultimately leading to improved performance and accuracy in the learning process.

6. PRIVACY CONCERNS IN FEDERATED LEARNING

Federated Learning (FL) is a powerful approach that aims to keep data decentralized, enhancing privacy by not requiring raw data to be shared. Instead, it focuses on aggregating model updates from various devices. However, despite these privacy-focused intentions, there are still significant concerns. Even though the raw data stays on individual devices, the process of sending model updates to a central server can inadvertently expose sensitive information.

6.1. How Privacy Risks Arise

The primary privacy risk in FL comes from the model updates themselves. These updates represent the incremental changes made to a global model based on local data. While these updates are meant to be aggregated in a way that maintains overall privacy, they can still leak implicit details about the data. For example, an adversary who gains access to these updates might analyze them over time and deduce specific information about the data or the users. This could include sensitive information about user preferences, behaviors, or even personal identifiers (Mu et al., 2023).

Another serious risk involves the central server that aggregates these updates. If this server is compromised, it might be possible for attackers to glean insights about the private data from the aggregated updates. Essentially, while the server does not see the raw data, the aggregated information might still be analyzed to infer details about the individual datasets.

6.2. Strategies for Mitigating Privacy Risks

To combat these privacy concerns, several techniques are employed:

Techniques Secure **Computations:** such as homomorphic encryption and secure multi-party computation (MPC) are at the forefront. Homomorphic encryption allows computations to be performed on encrypted data, so the actual data remains hidden even while being processed. Similarly, MPC involves multiple parties working together to compute results without disclosing their individual inputs. Both methods aim to keep the data safe throughout the training process.

• **Privacy-Preserving Aggregation:** Federated learning frameworks often include mechanisms to minimize the

exposure of sensitive information. One approach is differential privacy, which adds random noise to the model updates before they are sent for aggregation. This noise makes it harder for adversaries to extract meaningful information from the updates.

• Model Update Sanitization: Another strategy involves sanitizing the model updates before they are aggregated. This process ensures that any potentially sensitive information is removed or obscured, further protecting user privacy.

While these techniques are effective, they are not perfect. Research is ongoing to find better ways to secure federated learning processes and to strike a balance between privacy and model performance. The goal is to continue improving the privacy measures while maintaining the practical benefits of federated learning, ensuring that users can benefit from advanced machine learning technologies without compromising their personal data (Ziller et al., 2021).f

7. CONCLUSION

This paper has provided a comprehensive look at federated learning (FL), examining its development, practical uses, and the challenges it faces. Federated learning offers a robust solution for collaborative model training while keeping data private. It allows multiple parties to work together on model development without sharing their raw data, which is increasingly important in a privacyconscious world. We've seen how FL can enhance features in smartphones, improve healthcare analytics, and boost safety in automated vehicles. The potential applications are vast and exciting. Looking ahead, research can focus on making communication more efficient, scaling up the technology, and strengthening privacy protections. There's also room to explore FL's use in finance, energy, and social media, and how it can work with cutting-edge technologies like blockchain and edge computing. Federated learning is set to revolutionize collaborative machine learning, and ongoing research will help unlock its full potential for secure and efficient data processing.

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